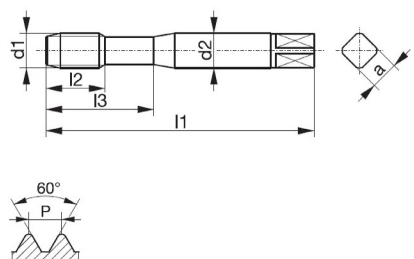


Typenbezeichnung / type / type / tipo / tipo	VARIANT 1 TIH	VARIANT 1 NI	AVANT 1 TIH13	AVANT 1 NI13																																																																																	
UNJF-Feingewinde ASME B1.15 und ISO 3161 Unified fine thread ASME B1.15 and ISO 3161 Filetage américain à pas fin ASME B1.15 et ISO 3161 Filettatura fine unificata ASME B1.15 e ISO 3161 Rosca unificada fina ASME B1.15 e ISO 3161 ~DIN 371 																																																																																					
Bohrung / bore / type de trou / fori / tipos de agujeros																																																																																					
Einsatzgebiet / application / application adatto per lavorazione di / aplicación	1.4-1.7 / 3.2-3.4 4.4-4.6 / 5.4 6.1-6.3 / 7.2 9.1	1.7 / 7.3 / 9.2	1.5-1.6 / 3.2-3.4 4.4-4.6 / 5.4 6.1-6.3 / 7.2 9.1	1.7 / 4.7 / 7.3 9.2																																																																																	
Ausführung / model / exécution / modello / modelo	TICN	TICN	TICN	TICN																																																																																	
Werkstoff / tool material / substrat / materiale / material	HSSE-PM	HSSE-PM	HSSE-PM	HSSE-PM																																																																																	
Gewindetoleranz / thread tolerance / tolérance du filetage / toleranza di filettatura / tolerancia de la rosca	3BX	3BX	3BX	3BX																																																																																	
Schafttoleranz / shank tolerance / tolérance de queue / toleranza del gambo / tolerancia del mango	h6	h6	h6	h6																																																																																	
Anschnitt / chamfer / entrée / imbocco / entrada	B / 3-5,5	B / 3-5,5	C / 2-3	C / 2-3																																																																																	
<table><tr><th>Ød₁</th><th>P</th><th>l₁</th><th>l₂</th><th>l₃</th><th>Ød₂</th><th>a</th><th></th><th>Identnummer / identification number / code article / codice / número de identificación</th></tr><tr><td>UNJF No4</td><td>- 48</td><td>56</td><td>11</td><td>-</td><td>3,5</td><td>2,7</td><td>2,4</td><td>109304 049074 109220 049116</td></tr><tr><td>UNJF No6</td><td>- 40</td><td>56</td><td>12</td><td>-</td><td>4</td><td>3</td><td>2,95</td><td>109305 049076 109207 049117</td></tr><tr><td>UNJF No8</td><td>- 36</td><td>63</td><td>13</td><td>-</td><td>4,5</td><td>3,4</td><td>3,6</td><td>109306 049077 109208 049118</td></tr><tr><td>UNJF No10</td><td>- 32</td><td>70</td><td>16</td><td>-</td><td>6</td><td>4,9</td><td>4,15</td><td>013425 049054 109231 049119</td></tr><tr><td>UNJF 1/4"</td><td>- 28</td><td>80</td><td>16</td><td>30</td><td>7</td><td>5,5</td><td>5,6</td><td>013424 109209</td></tr><tr><td>UNJF 1/4"</td><td>- 28</td><td>80</td><td>20</td><td>-</td><td>7</td><td>5,5</td><td>5,6</td><td>029648 030282</td></tr><tr><td>UNJF 5/16"</td><td>- 24</td><td>90</td><td>18</td><td>35</td><td>8</td><td>6,2</td><td>7</td><td>104661 049080 109211 049121</td></tr><tr><td>UNJF 3/8"</td><td>- 24</td><td>90</td><td>18</td><td>39</td><td>10</td><td>8</td><td>8,6</td><td>109307 049079 109232 049120</td></tr></table>	Ød ₁	P	l ₁	l ₂	l ₃	Ød ₂	a		Identnummer / identification number / code article / codice / número de identificación	UNJF No4	- 48	56	11	-	3,5	2,7	2,4	109304 049074 109220 049116	UNJF No6	- 40	56	12	-	4	3	2,95	109305 049076 109207 049117	UNJF No8	- 36	63	13	-	4,5	3,4	3,6	109306 049077 109208 049118	UNJF No10	- 32	70	16	-	6	4,9	4,15	013425 049054 109231 049119	UNJF 1/4"	- 28	80	16	30	7	5,5	5,6	013424 109209	UNJF 1/4"	- 28	80	20	-	7	5,5	5,6	029648 030282	UNJF 5/16"	- 24	90	18	35	8	6,2	7	104661 049080 109211 049121	UNJF 3/8"	- 24	90	18	39	10	8	8,6	109307 049079 109232 049120				
Ød ₁	P	l ₁	l ₂	l ₃	Ød ₂	a		Identnummer / identification number / code article / codice / número de identificación																																																																													
UNJF No4	- 48	56	11	-	3,5	2,7	2,4	109304 049074 109220 049116																																																																													
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Maschinengewindebohrer

machine taps / tarauds machine / maschi a macchina / machos para roscado a máquina



Typenbezeichnung / type / type / tipo / tipo	VARIANT 2 TIH	VARIANT 2 NI	AVANT 2 TIH13	AVANT 2 NI13
UNJF-Feingewinde ASME B1.15 und ISO 3161 Unified fine thread ASME B1.15 and ISO 3161 Filetage américain à pas fin ASME B1.15 et ISO 3161 Filettatura fine unificata ASME B1.15 e ISO 3161 Rosca unificada fina ASME B1.15 e ISO 3161 ~DIN 374				
Bohrung / bore / type de trou / fori / tipos de agujeros				
Einsatzgebiet / application / application adatto per lavorazione di / aplicación	1.4-1.7 / 3.2-3.4 4.4-4.6 / 5.4 6.1-6.3 / 7.2 9.1	1.7 / 7.3 / 9.2	1.5-1.6 / 3.2-3.4 4.4-4.6 / 5.4 6.1-6.3 / 7.2 9.1	1.7 / 4.7 / 7.3 9.2
Ausführung / model / exécution / modello / modelo	TICN	TICN	TICN	TICN
Werkstoff / tool material / substrat / materiale / material	HSSE-PM	HSSE-PM	HSSE-PM	HSSE-PM
Gewindetoleranz / thread tolerance / tolérance du filetage / tolleranza di filettatura / tolerancia de la rosca	3BX	3BX	3BX	3BX
Schafttoleranz / shank tolerance / tolérance de queue / tolleranza del gambo / tolerancia del mango	h6	h6	h6	h6
Anschnitt / chamfer / entrée / imbocco / entrada	B / 3-5,5	B / 3-5,5	C / 2-3	C / 2-3
Ød ₁ P l ₁ l ₂ l ₃ Ød ₂ a	Identnummer / identification number / code article / codice / número de identificación			
UNJF 1/2" - 20 100 22 - 9 7 11,5	013428	049082	109212	049122