

Typenbezeichnung / type / type / tipo / tipo	VARIANT 1 VA	VARIANT 1 VA	VARIO 1 GG																																																																																											
UNC-Grobgewinde ASME B1.1 Unified coarse thread ASME B1.1 Filetage américain à pas gros ASME B1.1 Filettatura grossa unificata ASME B1.1 Rosca unificada gruesa ASME B1.1 ~DIN 371 																																																																																														
Bohrung / bore / type de trou / fori / tipos de agujeros																																																																																														
Einsatzgebiet / application / application adatto per lavorazione di / aplicación	1.1-1.5 / 2.1-2.3 3.2-3.4 / 4.1-4.5 5.2-5.3 / 7.1-7.2 8.1	1.1-1.5 / 2.1-2.3 3.2-3.4 / 4.1-4.3 5.2-5.3	3.1-3.4 / 5.4 8.2-8.3																																																																																											
Ausführung / model / exécution / modello / modelo	TIN	HL	TICN																																																																																											
Werkstoff / tool material / substrat / materiale / material	HSSE-PM	HSSE-PM	HSSE-PM																																																																																											
Gewindetoleranz / thread tolerance / tolérance du filetage / tolleranza di filettatura / tolerancia de la rosca	2B	2B	2BX																																																																																											
Schafttoleranz / shank tolerance / tolérance de queue / toleranza del gambo / tolerancia del mango	h9	h9	h9																																																																																											
Anschnitt / chamfer / entrée / imbocco / entrada	B / 3-5,5	B / 3-5,5	C / 2-3																																																																																											
<table border="1"> <thead> <tr> <th>Ød₁</th> <th>P</th> <th>l₁</th> <th>l₂</th> <th>l₃</th> <th>Ød₂</th> <th>a</th> <th></th> <th>Identnummer / identification number / code article / codice / número de identificación</th> </tr> </thead> <tbody> <tr> <td>UNC No4</td> <td>- 40</td> <td>56</td> <td>10</td> <td>18</td> <td>3,5</td> <td>2,7</td> <td>2,35</td> <td>035006</td> </tr> <tr> <td>UNC No5</td> <td>- 40</td> <td>56</td> <td>10</td> <td>18</td> <td>3,5</td> <td>2,7</td> <td>2,65</td> <td>052275</td> </tr> <tr> <td>UNC No6</td> <td>- 32</td> <td>56</td> <td>11</td> <td>20</td> <td>4</td> <td>3</td> <td>2,85</td> <td>032247</td> </tr> <tr> <td>UNC No8</td> <td>- 32</td> <td>63</td> <td>12</td> <td>21</td> <td>4,5</td> <td>3,4</td> <td>3,5</td> <td>040512</td> </tr> <tr> <td>UNC No10</td> <td>- 24</td> <td>70</td> <td>14</td> <td>25</td> <td>6</td> <td>4,9</td> <td>3,9</td> <td>005222 045660</td> </tr> <tr> <td>UNC No12</td> <td>- 24</td> <td>80</td> <td>16</td> <td>30</td> <td>6</td> <td>4,9</td> <td>4,5</td> <td>048939</td> </tr> <tr> <td>UNC 1/4"</td> <td>- 20</td> <td>80</td> <td>16</td> <td>30</td> <td>7</td> <td>5,5</td> <td>5,1</td> <td>005223 042477 038709</td> </tr> <tr> <td>UNC 5/16"</td> <td>- 18</td> <td>90</td> <td>18</td> <td>35</td> <td>8</td> <td>6,2</td> <td>6,6</td> <td>005224 042478 029297</td> </tr> <tr> <td>UNC 3/8"</td> <td>- 16</td> <td>100</td> <td>20</td> <td>39</td> <td>10</td> <td>8</td> <td>8</td> <td>005225 045663 025300</td> </tr> </tbody> </table>	Ød ₁	P	l ₁	l ₂	l ₃	Ød ₂	a		Identnummer / identification number / code article / codice / número de identificación	UNC No4	- 40	56	10	18	3,5	2,7	2,35	035006	UNC No5	- 40	56	10	18	3,5	2,7	2,65	052275	UNC No6	- 32	56	11	20	4	3	2,85	032247	UNC No8	- 32	63	12	21	4,5	3,4	3,5	040512	UNC No10	- 24	70	14	25	6	4,9	3,9	005222 045660	UNC No12	- 24	80	16	30	6	4,9	4,5	048939	UNC 1/4"	- 20	80	16	30	7	5,5	5,1	005223 042477 038709	UNC 5/16"	- 18	90	18	35	8	6,2	6,6	005224 042478 029297	UNC 3/8"	- 16	100	20	39	10	8	8	005225 045663 025300				
Ød ₁	P	l ₁	l ₂	l ₃	Ød ₂	a		Identnummer / identification number / code article / codice / número de identificación																																																																																						
UNC No4	- 40	56	10	18	3,5	2,7	2,35	035006																																																																																						
UNC No5	- 40	56	10	18	3,5	2,7	2,65	052275																																																																																						
UNC No6	- 32	56	11	20	4	3	2,85	032247																																																																																						
UNC No8	- 32	63	12	21	4,5	3,4	3,5	040512																																																																																						
UNC No10	- 24	70	14	25	6	4,9	3,9	005222 045660																																																																																						
UNC No12	- 24	80	16	30	6	4,9	4,5	048939																																																																																						
UNC 1/4"	- 20	80	16	30	7	5,5	5,1	005223 042477 038709																																																																																						
UNC 5/16"	- 18	90	18	35	8	6,2	6,6	005224 042478 029297																																																																																						
UNC 3/8"	- 16	100	20	39	10	8	8	005225 045663 025300																																																																																						

Maschinengewindebohrer

machinemachine taps / tarauds machine / maschi a macchina / machos para roscado a máquina



Typenbezeichnung / type / type / tipo / tipo	VARIANT 2 VA	VARIANT 2 VA	VARIO 2 GG																																																																																										
UNC-Grobgewinde ASME B1.1 Unified coarse thread ASME B1.1 Filetage américain à pas gros ASME B1.1 Filettatura grossa unificata ASME B1.1 Rosca unificada gruesa ASME B1.1 ~DIN 376 																																																																																													
Bohrung / bore / type de trou / fori / tipos de agujeros																																																																																													
Einsatzgebiet / application / application adatto per lavorazione di / aplicación	1.1-1.5 / 2.1-2.3 3.2-3.4 / 4.1-4.5 5.2-5.3 / 7.1-7.2 8.1	1.1-1.5 / 2.1-2.3 3.2-3.4 / 4.1-4.3 5.2-5.3	3.1-3.4 / 5.4 8.2-8.3																																																																																										
Ausführung / model / exécution / modello / modelo	TIN	HL	TICN																																																																																										
Werkstoff / tool material / substrat / materiale / material	HSSE-PM	HSSE-PM	HSSE-PM																																																																																										
Gewindetoleranz / thread tolerance / tolérance du filetage / tolleranza di filettatura / tolerancia de la rosca	2B	2B	2BX																																																																																										
Schafttoleranz / shank tolerance / tolérance de queue / tolleranza del gambo / tolerancia del mango	h9	h9	h9																																																																																										
Anschnitt / chamfer / entrée / imbocco / entrada	B / 3-5,5	B / 3-5,5	C / 2-3																																																																																										
<table border="1"> <thead> <tr> <th>$\varnothing d_1$</th> <th>P</th> <th>l_1</th> <th>l_2</th> <th>l_3</th> <th>$\varnothing d_2$</th> <th>a</th> <th></th> <th colspan="3">Identnummer / identification number / code article / codice / número de identificación</th> </tr> </thead> <tbody> <tr> <td>UNC 7/16"</td> <td>- 14</td> <td>100</td> <td>22</td> <td>-</td> <td>8</td> <td>6,2</td> <td>9,4</td> <td></td> <td>048943</td> <td></td> <td></td> </tr> <tr> <td>UNC 1/2"</td> <td>- 13</td> <td>110</td> <td>24</td> <td>-</td> <td>9</td> <td>7</td> <td>10,8</td> <td>005226</td> <td>042480</td> <td>105293</td> </tr> <tr> <td>UNC 9/16"</td> <td>- 12</td> <td>110</td> <td>20</td> <td>-</td> <td>11</td> <td>9</td> <td>12,2</td> <td></td> <td>048942</td> <td></td> </tr> <tr> <td>UNC 5/8"</td> <td>- 11</td> <td>110</td> <td>27</td> <td>-</td> <td>12</td> <td>9</td> <td>13,5</td> <td>005227</td> <td>042125</td> <td>017232</td> </tr> <tr> <td>UNC 3/4"</td> <td>- 10</td> <td>125</td> <td>32</td> <td>-</td> <td>14</td> <td>11</td> <td>16,5</td> <td>005228</td> <td>045665</td> <td>038710</td> </tr> <tr> <td>UNC 7/8"</td> <td>- 9</td> <td>140</td> <td>32</td> <td>-</td> <td>18</td> <td>14,5</td> <td>19,5</td> <td></td> <td>042126</td> <td>105298</td> </tr> <tr> <td>UNC 1"</td> <td>- 8</td> <td>160</td> <td>36</td> <td>-</td> <td>18</td> <td>14,5</td> <td>22,25</td> <td>005230</td> <td>045666</td> <td>038708</td> </tr> </tbody> </table>	$\varnothing d_1$	P	l_1	l_2	l_3	$\varnothing d_2$	a		Identnummer / identification number / code article / codice / número de identificación			UNC 7/16"	- 14	100	22	-	8	6,2	9,4		048943			UNC 1/2"	- 13	110	24	-	9	7	10,8	005226	042480	105293	UNC 9/16"	- 12	110	20	-	11	9	12,2		048942		UNC 5/8"	- 11	110	27	-	12	9	13,5	005227	042125	017232	UNC 3/4"	- 10	125	32	-	14	11	16,5	005228	045665	038710	UNC 7/8"	- 9	140	32	-	18	14,5	19,5		042126	105298	UNC 1"	- 8	160	36	-	18	14,5	22,25	005230	045666	038708				
$\varnothing d_1$	P	l_1	l_2	l_3	$\varnothing d_2$	a		Identnummer / identification number / code article / codice / número de identificación																																																																																					
UNC 7/16"	- 14	100	22	-	8	6,2	9,4		048943																																																																																				
UNC 1/2"	- 13	110	24	-	9	7	10,8	005226	042480	105293																																																																																			
UNC 9/16"	- 12	110	20	-	11	9	12,2		048942																																																																																				
UNC 5/8"	- 11	110	27	-	12	9	13,5	005227	042125	017232																																																																																			
UNC 3/4"	- 10	125	32	-	14	11	16,5	005228	045665	038710																																																																																			
UNC 7/8"	- 9	140	32	-	18	14,5	19,5		042126	105298																																																																																			
UNC 1"	- 8	160	36	-	18	14,5	22,25	005230	045666	038708																																																																																			

Typenbezeichnung / type / type / tipo / tipo	DOMINANT 1 HZ38	DOMINANT 1 HZ38	DOMINANT 1 VA45	DOMINANT 1 VA45																																																																																																												
<p>UNC-Grobgewinde ASME B1.1 Unified coarse thread ASME B1.1 Filetage américain à pas gros ASME B1.1 Filettatura grossa unificata ASME B1.1 Rosca unificada gruesa ASME B1.1</p> <p>~DIN 371</p>																																																																																																																
Bohrung / bore / type de trou / fori / tipos de agujeros																																																																																																																
Einsatzgebiet / application / application adatto per lavorazione di / aplicación	1.2-1.5 / 4.1 4.3 / 4.5	1.2-1.5 / 2.1-2.3 3.2-3.4	1.3-1.5 / 4.3 4.5 / 5.1-5.3 8.1	1.3-1.5 / 4.3 4.5 / 5.1-5.3 8.1																																																																																																												
Ausführung / model / exécution / modello / modelo		HL																																																																																																														
Werkstoff / tool material / substrat / materiale / material	HSSE-PM	HSSE-PM	HSSE-PM	HSSE-PM																																																																																																												
Gewindetoleranz / thread tolerance / tolérance du filetage / tolleranza di filettatura / tolerancia de la rosca	2B	2B	2B	3B																																																																																																												
Schafttoleranz / shank tolerance / tolérance de queue / tolleranza del gambo / tolerancia del mango	h9	h9	h9	h9																																																																																																												
Anschnitt / chamfer / entrée / imbocco / entrada	C / 2-3	C / 2-3	C / 2-3	C / 2-3																																																																																																												
<table border="1"> <thead> <tr> <th>Ød₁</th> <th>P</th> <th>l₁</th> <th>l₂</th> <th>l₃</th> <th>Ød₂</th> <th>a</th> <th></th> <th>Identnummer / identification number / code article / codice / número de identificación</th> </tr> </thead> <tbody> <tr><td>UNC No2</td><td>- 56</td><td>45</td><td>9</td><td>-</td><td>2,8</td><td>2,1</td><td>1,85</td><td>107581 024068</td></tr> <tr><td>UNC No3</td><td>- 48</td><td>50</td><td>9</td><td>14</td><td>2,8</td><td>2,1</td><td>2,1</td><td>107582 024949</td></tr> <tr><td>UNC No4</td><td>- 40</td><td>56</td><td>7</td><td>18</td><td>3,5</td><td>2,7</td><td>2,35</td><td>107583 024950 024961</td></tr> <tr><td>UNC No5</td><td>- 40</td><td>56</td><td>7</td><td>18</td><td>3,5</td><td>2,7</td><td>2,65</td><td>107584 024951 024962</td></tr> <tr><td>UNC No6</td><td>- 32</td><td>56</td><td>7</td><td>20</td><td>4</td><td>3</td><td>2,85</td><td>107585 024952 024963</td></tr> <tr><td>UNC No8</td><td>- 32</td><td>63</td><td>8</td><td>21</td><td>4,5</td><td>3,4</td><td>3,5</td><td>107586 024953 024964</td></tr> <tr><td>UNC No10</td><td>- 24</td><td>70</td><td>9</td><td>25</td><td>6</td><td>4,9</td><td>3,9</td><td>048946 024954 024965</td></tr> <tr><td>UNC No12</td><td>- 24</td><td>80</td><td>10</td><td>30</td><td>6</td><td>4,9</td><td>4,5</td><td>048947</td></tr> <tr><td>UNC 1/4"</td><td>- 20</td><td>80</td><td>10</td><td>30</td><td>7</td><td>5,5</td><td>5,1</td><td>107566 048945 024956 024967</td></tr> <tr><td>UNC 5/16"</td><td>- 18</td><td>90</td><td>13</td><td>35</td><td>8</td><td>6,2</td><td>6,6</td><td>107578 048948 024957 024968</td></tr> <tr><td>UNC 3/8"</td><td>- 16</td><td>100</td><td>15</td><td>39</td><td>10</td><td>8</td><td>8</td><td>107568 048164 024958 024969</td></tr> </tbody> </table>	Ød ₁	P	l ₁	l ₂	l ₃	Ød ₂	a		Identnummer / identification number / code article / codice / número de identificación	UNC No2	- 56	45	9	-	2,8	2,1	1,85	107581 024068	UNC No3	- 48	50	9	14	2,8	2,1	2,1	107582 024949	UNC No4	- 40	56	7	18	3,5	2,7	2,35	107583 024950 024961	UNC No5	- 40	56	7	18	3,5	2,7	2,65	107584 024951 024962	UNC No6	- 32	56	7	20	4	3	2,85	107585 024952 024963	UNC No8	- 32	63	8	21	4,5	3,4	3,5	107586 024953 024964	UNC No10	- 24	70	9	25	6	4,9	3,9	048946 024954 024965	UNC No12	- 24	80	10	30	6	4,9	4,5	048947	UNC 1/4"	- 20	80	10	30	7	5,5	5,1	107566 048945 024956 024967	UNC 5/16"	- 18	90	13	35	8	6,2	6,6	107578 048948 024957 024968	UNC 3/8"	- 16	100	15	39	10	8	8	107568 048164 024958 024969				
Ød ₁	P	l ₁	l ₂	l ₃	Ød ₂	a		Identnummer / identification number / code article / codice / número de identificación																																																																																																								
UNC No2	- 56	45	9	-	2,8	2,1	1,85	107581 024068																																																																																																								
UNC No3	- 48	50	9	14	2,8	2,1	2,1	107582 024949																																																																																																								
UNC No4	- 40	56	7	18	3,5	2,7	2,35	107583 024950 024961																																																																																																								
UNC No5	- 40	56	7	18	3,5	2,7	2,65	107584 024951 024962																																																																																																								
UNC No6	- 32	56	7	20	4	3	2,85	107585 024952 024963																																																																																																								
UNC No8	- 32	63	8	21	4,5	3,4	3,5	107586 024953 024964																																																																																																								
UNC No10	- 24	70	9	25	6	4,9	3,9	048946 024954 024965																																																																																																								
UNC No12	- 24	80	10	30	6	4,9	4,5	048947																																																																																																								
UNC 1/4"	- 20	80	10	30	7	5,5	5,1	107566 048945 024956 024967																																																																																																								
UNC 5/16"	- 18	90	13	35	8	6,2	6,6	107578 048948 024957 024968																																																																																																								
UNC 3/8"	- 16	100	15	39	10	8	8	107568 048164 024958 024969																																																																																																								

Maschinengewindebohrer

machinemachine taps / tarauds machine / maschi a macchina / machos para roscado a máquina



Typenbezeichnung / type / type / tipo / tipo	DOMINANT 2 HZ38	DOMINANT 2 HZ38	DOMINANT 2 VA45																																																																																																													
UNC-Grobgewinde ASME B1.1 Unified coarse thread ASME B1.1 Filetage américain à pas gros ASME B1.1 Filettatura grossa unificata ASME B1.1 Rosca unificada gruesa ASME B1.1 ~DIN 376 																																																																																																																
Bohrung / bore / type de trou / fori / tipos de agujeros																																																																																																																
Einsatzgebiet / application / aplicación adatto per lavorazione di / aplicación	1.2-1.5 / 4.1 4.3 / 4.5	1.2-1.5 / 2.1-2.3 3.2-3.4	1.3-1.5 / 4.3 4.5 / 5.1-5.3 8.1																																																																																																													
Ausführung / model / exécution / modello / modelo		HL																																																																																																														
Werkstoff / tool material / substrat / materiale / material	HSSE-PM	HSSE-PM	HSSE-PM																																																																																																													
Gewindetoleranz / thread tolerance / tolérance du filetage / tolleranza di filettatura / tolerancia de la rosca	2B	2B	2B																																																																																																													
Schafttoleranz / shank tolerance / tolérance de queue / tolleranza del gambo / tolerancia del mango	h9	h9	h9																																																																																																													
Anschnitt / chamfer / entrée / imbocco / entrada	C / 2-3	C / 2-3	C / 2-3																																																																																																													
<table border="1"> <thead> <tr> <th>Ød₁</th> <th>P</th> <th>l₁</th> <th>l₂</th> <th>l₃</th> <th>Ød₂</th> <th>a</th> <th></th> <th>Identnummer / identification number / code article / codice / número de identificación</th> </tr> </thead> <tbody> <tr><td>UNC 7/16"</td><td>- 14</td><td>100</td><td>18</td><td>-</td><td>8</td><td>6,2</td><td>9,4</td><td>108241 048950 024970</td></tr> <tr><td>UNC 1/2"</td><td>- 13</td><td>110</td><td>18</td><td>-</td><td>9</td><td>7</td><td>10,8</td><td>108231 048102 024971</td></tr> <tr><td>UNC 9/16"</td><td>- 12</td><td>110</td><td>20</td><td>-</td><td>11</td><td>9</td><td>12,2</td><td>108243 048951 024972</td></tr> <tr><td>UNC 5/8"</td><td>- 11</td><td>110</td><td>20</td><td>-</td><td>12</td><td>9</td><td>13,5</td><td>108240 048166 024973</td></tr> <tr><td>UNC 3/4"</td><td>- 10</td><td>125</td><td>25</td><td>-</td><td>14</td><td>11</td><td>16,5</td><td>108234 048167 024974</td></tr> <tr><td>UNC 7/8"</td><td>- 9</td><td>140</td><td>25</td><td>-</td><td>18</td><td>14,5</td><td>19,5</td><td>108242 048949 024975</td></tr> <tr><td>UNC 1"</td><td>- 8</td><td>160</td><td>30</td><td>-</td><td>18</td><td>14,5</td><td>22,25</td><td>108224 023449 024976</td></tr> <tr><td>UNC 1.1/8"</td><td>- 7</td><td>180</td><td>35</td><td>-</td><td>22</td><td>18</td><td>25</td><td>024977</td></tr> <tr><td>UNC 1.1/4"</td><td>- 7</td><td>180</td><td>35</td><td>-</td><td>22</td><td>18</td><td>28</td><td>024978</td></tr> <tr><td>UNC 1.3/8"</td><td>- 6</td><td>200</td><td>40</td><td>-</td><td>28</td><td>22</td><td>30,75</td><td>024979</td></tr> <tr><td>UNC 1.1/2"</td><td>- 6</td><td>200</td><td>40</td><td>-</td><td>28</td><td>22</td><td>34</td><td>024980</td></tr> </tbody> </table>	Ød ₁	P	l ₁	l ₂	l ₃	Ød ₂	a		Identnummer / identification number / code article / codice / número de identificación	UNC 7/16"	- 14	100	18	-	8	6,2	9,4	108241 048950 024970	UNC 1/2"	- 13	110	18	-	9	7	10,8	108231 048102 024971	UNC 9/16"	- 12	110	20	-	11	9	12,2	108243 048951 024972	UNC 5/8"	- 11	110	20	-	12	9	13,5	108240 048166 024973	UNC 3/4"	- 10	125	25	-	14	11	16,5	108234 048167 024974	UNC 7/8"	- 9	140	25	-	18	14,5	19,5	108242 048949 024975	UNC 1"	- 8	160	30	-	18	14,5	22,25	108224 023449 024976	UNC 1.1/8"	- 7	180	35	-	22	18	25	024977	UNC 1.1/4"	- 7	180	35	-	22	18	28	024978	UNC 1.3/8"	- 6	200	40	-	28	22	30,75	024979	UNC 1.1/2"	- 6	200	40	-	28	22	34	024980				
Ød ₁	P	l ₁	l ₂	l ₃	Ød ₂	a		Identnummer / identification number / code article / codice / número de identificación																																																																																																								
UNC 7/16"	- 14	100	18	-	8	6,2	9,4	108241 048950 024970																																																																																																								
UNC 1/2"	- 13	110	18	-	9	7	10,8	108231 048102 024971																																																																																																								
UNC 9/16"	- 12	110	20	-	11	9	12,2	108243 048951 024972																																																																																																								
UNC 5/8"	- 11	110	20	-	12	9	13,5	108240 048166 024973																																																																																																								
UNC 3/4"	- 10	125	25	-	14	11	16,5	108234 048167 024974																																																																																																								
UNC 7/8"	- 9	140	25	-	18	14,5	19,5	108242 048949 024975																																																																																																								
UNC 1"	- 8	160	30	-	18	14,5	22,25	108224 023449 024976																																																																																																								
UNC 1.1/8"	- 7	180	35	-	22	18	25	024977																																																																																																								
UNC 1.1/4"	- 7	180	35	-	22	18	28	024978																																																																																																								
UNC 1.3/8"	- 6	200	40	-	28	22	30,75	024979																																																																																																								
UNC 1.1/2"	- 6	200	40	-	28	22	34	024980																																																																																																								

Typenbezeichnung / type / type / tipo / tipo	DOMINANT 1 VA45	DOMINANT 1 VA45																																																				
<p>UNC-Grobgewinde ASME B1.1 Unified coarse thread ASME B1.1 Filetage américain à pas gros ASME B1.1 Filettatura grossa unificata ASME B1.1 Rosca unificada gruesa ASME B1.1 ~DIN 371</p>																																																						
Bohrung / bore / type de trou / fori / tipos de agujeros																																																						
Einsatzgebiet / application / application adatto per lavorazione di / aplicación	1.1-1.6 / 2.1-2.3 4.1 / 4.3 / 4.5 5.1-5.3 / 7.1 8.1	1.1-1.6 / 2.1-2.3 3.1-3.4 / 5.1-5.3 7.1-7.2																																																				
Ausführung / model / exécution / modello / modelo	TIN	HL																																																				
Werkstoff / tool material / substrat / materiale / material	HSSE-PM	HSSE-PM																																																				
Gewindetoleranz / thread tolerance / tolérance du filetage / tolleranza di filettatura / tolerancia de la rosca	2B	2B																																																				
Schafttoleranz / shank tolerance / tolérance de queue / tolleranza del gambo / tolerancia del mango	h9	h9																																																				
Anschnitt / chamfer / entrée / imbocco / entrada	C / 2-3	C / 2-3																																																				
<table border="1"> <thead> <tr> <th>Ød₁</th> <th>P</th> <th>l₁</th> <th>l₂</th> <th>l₃</th> <th>Ød₂</th> <th>a</th> <th></th> <th colspan="2">Identnummer / identification number / code article / codice / número de identificación</th> </tr> </thead> <tbody> <tr> <td>UNC No10</td> <td>- 24</td> <td>70</td> <td>9</td> <td>25</td> <td>6</td> <td>4,9</td> <td>3,9</td> <td>021499</td> <td></td> </tr> <tr> <td>UNC 1/4"</td> <td>- 20</td> <td>80</td> <td>10</td> <td>30</td> <td>7</td> <td>5,5</td> <td>5,1</td> <td>021500</td> <td>021509</td> </tr> <tr> <td>UNC 5/16"</td> <td>- 18</td> <td>90</td> <td>13</td> <td>35</td> <td>8</td> <td>6,2</td> <td>6,6</td> <td>021501</td> <td>021513</td> </tr> <tr> <td>UNC 3/8"</td> <td>- 16</td> <td>100</td> <td>15</td> <td>39</td> <td>10</td> <td>8</td> <td>8</td> <td>021502</td> <td>021514</td> </tr> </tbody> </table>	Ød ₁	P	l ₁	l ₂	l ₃	Ød ₂	a		Identnummer / identification number / code article / codice / número de identificación		UNC No10	- 24	70	9	25	6	4,9	3,9	021499		UNC 1/4"	- 20	80	10	30	7	5,5	5,1	021500	021509	UNC 5/16"	- 18	90	13	35	8	6,2	6,6	021501	021513	UNC 3/8"	- 16	100	15	39	10	8	8	021502	021514				
Ød ₁	P	l ₁	l ₂	l ₃	Ød ₂	a		Identnummer / identification number / code article / codice / número de identificación																																														
UNC No10	- 24	70	9	25	6	4,9	3,9	021499																																														
UNC 1/4"	- 20	80	10	30	7	5,5	5,1	021500	021509																																													
UNC 5/16"	- 18	90	13	35	8	6,2	6,6	021501	021513																																													
UNC 3/8"	- 16	100	15	39	10	8	8	021502	021514																																													

Maschinengewindebohrer

machinemachine taps / tarauds machine / maschi a macchina / machos para roscado a máquina



Typenbezeichnung / type / type / tipo / tipo	DOMINANT 2 VA45	DOMINANT 2 VA45																																																														
<p>UNC-Grobgewinde ASME B1.1 Unified coarse thread ASME B1.1 Filetage américain à pas gros ASME B1.1 Filettatura grossa unificata ASME B1.1 Rosca unificada gruesa ASME B1.1</p> <p>~DIN 376</p>																																																																
Bohrung / bore / type de trou / fori / tipos de agujeros																																																																
Einsatzgebiet / application / application adatto per lavorazione di / aplicación	1.1-1.6 / 2.1-2.3 4.1 / 4.3 / 4.5 5.1-5.3 / 7.1 8.1	1.1-1.6 / 2.1-2.3 3.1-3.4 / 5.1-5.3 7.1-7.2																																																														
Ausführung / model / exécution / modello / modelo	TIN	HL																																																														
Werkstoff / tool material / substrat / materiale / material	HSSE-PM	HSSE-PM																																																														
Gewindetoleranz / thread tolerance / tolérance du filetage / tolleranza di filettatura / tolerancia de la rosca	2B	2B																																																														
Schafttoleranz / shank tolerance / tolérance de queue / tolleranza del gambo / tolerancia del mango	h9	h9																																																														
Anschnitt / chamfer / entrée / imbocco / entrada	C / 2-3	C / 2-3																																																														
<table border="1"> <thead> <tr> <th>Ød₁</th> <th>P</th> <th>l₁</th> <th>l₂</th> <th>l₃</th> <th>Ød₂</th> <th>a</th> <th></th> <th colspan="2">Identnummer / identification number / code article / codice / número de identificación</th> </tr> </thead> <tbody> <tr> <td>UNC 7/16"</td> <td>- 14</td> <td>100</td> <td>18</td> <td>-</td> <td>8</td> <td>6,2</td> <td>9,4</td> <td>021503</td> <td>021515</td> </tr> <tr> <td>UNC 1/2"</td> <td>- 13</td> <td>110</td> <td>18</td> <td>-</td> <td>9</td> <td>7</td> <td>10,8</td> <td>021504</td> <td>021516</td> </tr> <tr> <td>UNC 5/8"</td> <td>- 11</td> <td>110</td> <td>20</td> <td>-</td> <td>12</td> <td>9</td> <td>13,5</td> <td>021506</td> <td>021517</td> </tr> <tr> <td>UNC 3/4"</td> <td>- 10</td> <td>125</td> <td>25</td> <td>-</td> <td>14</td> <td>11</td> <td>16,5</td> <td>021507</td> <td>021518</td> </tr> <tr> <td>UNC 1"</td> <td>- 8</td> <td>160</td> <td>30</td> <td>-</td> <td>18</td> <td>14,5</td> <td>22,25</td> <td>024981</td> <td>038378</td> </tr> </tbody> </table>	Ød ₁	P	l ₁	l ₂	l ₃	Ød ₂	a		Identnummer / identification number / code article / codice / número de identificación		UNC 7/16"	- 14	100	18	-	8	6,2	9,4	021503	021515	UNC 1/2"	- 13	110	18	-	9	7	10,8	021504	021516	UNC 5/8"	- 11	110	20	-	12	9	13,5	021506	021517	UNC 3/4"	- 10	125	25	-	14	11	16,5	021507	021518	UNC 1"	- 8	160	30	-	18	14,5	22,25	024981	038378				
Ød ₁	P	l ₁	l ₂	l ₃	Ød ₂	a		Identnummer / identification number / code article / codice / número de identificación																																																								
UNC 7/16"	- 14	100	18	-	8	6,2	9,4	021503	021515																																																							
UNC 1/2"	- 13	110	18	-	9	7	10,8	021504	021516																																																							
UNC 5/8"	- 11	110	20	-	12	9	13,5	021506	021517																																																							
UNC 3/4"	- 10	125	25	-	14	11	16,5	021507	021518																																																							
UNC 1"	- 8	160	30	-	18	14,5	22,25	024981	038378																																																							