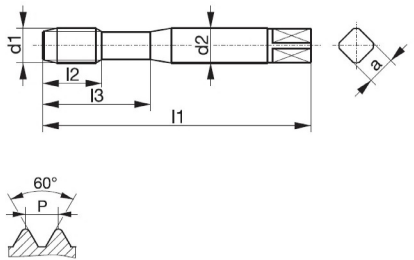
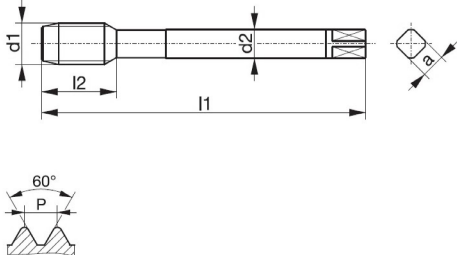


Typenbezeichnung / type / type / tipo / tipo	VARIANT 1 TIH	VARIANT 1 NI	AVANT 1 TIH13	AVANT 1 NI13
MJ-Regelgewinde DIN ISO 5855 Metric coarse thread DIN ISO 5855 Filetage métrique DIN ISO 5855 Filettatura metrica DIN ISO 5855 Rosca métrica DIN ISO 5855 DIN 371				
				
Bohrung / bore / type de trou / fori / tipos de agujeros	1.4-1.7 / 3.2-3.4 4.4-4.6 / 5.4 6.1-6.3 / 7.2 9.1	1.7 / 7.3 / 9.2	1.5-1.6 / 3.2-3.4 4.4-4.6 / 5.4 6.1-6.3 / 7.2 9.1	1.7 / 4.7 / 7.3 9.2
Einsatzgebiet / application / application adatto per lavorazione di / aplicación	TICN	TICN	TICN	TICN
Werkstoff / tool material / substrat / materiale / material	HSSE-PM	HSSE-PM	HSSE-PM	HSSE-PM
Gewindetoleranz / thread tolerance / tolérance du filetage / tolleranza di filettatura / tolerancia de la rosca	4HX	4HX	4HX	4HX
Schafttoleranz / shank tolerance / tolérance de queue / toleranza del gambo / tolerancia del mango	h6	h6	h6	h6
Anschnitt / chamfer / entrée / imbocco / entrada	B / 3-5,5	B / 3-5,5	C / 2-3	C / 2-3
Ød₁ P l₁ l₂ l₃ Ød₂ a	Identnummer / identification number / code article / codice / número de identificación			
MJ 3 0,5 56 11 - 3,5 2,7 2,6	108817	048997	111040	046259
MJ 4 0,7 63 13 - 4,5 3,4 3,4	108819	049020	111041	049025
MJ 5 0,8 70 16 - 6 4,9 4,3	108821	049021	111042	049027
MJ 6 1 80 16 30 6 4,9 5,1	112069		111043	
MJ 6 1 80 19 - 6 4,9 5,1		049022		049028
MJ 8 1,25 90 18 35 8 6,2 6,9	108823	049023	111044	035391
MJ 10 1,5 100 20 39 10 8 8,7	112071	049024	111051	035392

Maschinengewindebohrer

machine taps / tarauds machine / maschi a macchina / machos para roscado a máquina



Typenbezeichnung / type / type / tipo / tipo	VARIANT 2 TIH	VARIANT 2 NI	AVANT 2 TIH13	AVANT 2 NI13																																																																																										
MJ-Regelgewinde DIN ISO 5855 Metric coarse thread DIN ISO 5855 Filetage métrique DIN ISO 5855 Filettatura metrica DIN ISO 5855 Rosca métrica DIN ISO 5855 DIN 376 																																																																																														
Bohrung / bore / type de trou / fori / tipos de agujeros																																																																																														
Einsatzgebiet / application / application adatto per lavorazione di / aplicación	1.4-1.7 / 3.2-3.4 4.4-4.6 / 5.4 6.1-6.3 / 7.2 9.1	1.7 / 7.3 / 9.2	1.5-1.6 / 3.2-3.4 4.4-4.6 / 5.4 6.1-6.3 / 7.2 9.1	1.7 / 4.7 / 7.3 9.2																																																																																										
Ausführung / model / exécution / modello / modelo	TICN	TICN	TICN	TICN																																																																																										
Werkstoff / tool material / substrat / materiale / material	HSSE-PM	HSSE-PM	HSSE-PM	HSSE-PM																																																																																										
Gewindetoleranz / thread tolerance / tolérance du filetage / tolleranza di filettatura / tolerancia de la rosca	4HX	4HX	4HX	4HX																																																																																										
Schafttoleranz / shank tolerance / tolérance de queue / tolleranza del gambo / tolerancia del mango	h6	h6	h6	h6																																																																																										
Anschnitt / chamfer / entrée / imbocco / entrada	B / 3-5,5	B / 3-5,5	C / 2-3	C / 2-3																																																																																										
<table><tr><th>Ød₁</th><th>P</th><th>l₁</th><th>l₂</th><th>l₃</th><th>Ød₂</th><th>a</th><th></th><th>Identnummer / identification number / code article / codice / número de identificación</th></tr><tr><td>MJ</td><td>12</td><td>1,75</td><td>110</td><td>24</td><td>-</td><td>9</td><td>7</td><td>10,5</td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr></table>	Ød ₁	P	l ₁	l ₂	l ₃	Ød ₂	a		Identnummer / identification number / code article / codice / número de identificación	MJ	12	1,75	110	24	-	9	7	10,5																																																																									112073	049029	111052	035393
Ød ₁	P	l ₁	l ₂	l ₃	Ød ₂	a		Identnummer / identification number / code article / codice / número de identificación																																																																																						
MJ	12	1,75	110	24	-	9	7	10,5																																																																																						