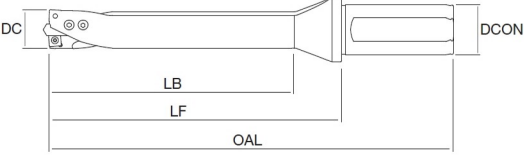


Wendeplattenbohrer Grundkörper

nixkoTOOLS

											
DRS PILOT 9XD		DC	DCON	OAL	LF	LB				MIID Wendeplatte	MIID Pilot
05	NT-DRS-9D	D18.00-S25-05P6	●	18	25	245	189	166		SPMX05 SPGX05	DRSP06
		D19.00-S25-05P6	●	19	25	254	198	175			
06	NT-DRS-9D	D20.00-S25-06P6	●	20	25	263	207	184		SPMX06 SPGX06	DRSP06
		D21.00-S25-06P6	●	21	25	272	216	193			
		D22.00-S25-06P6	●	22	25	281	225	202			
		D23.00-S32-06P6	●	23	32	297	237	211			
		D24.00-S32-06P6	●	24	32	306	246	220			
07	NT-DRS-9D	D25.00-S32-06P6	●	25	32	315	255	229		SPMX07 SPGX07	DRSP08
		D26.00-S32-07P8	●	26	32	324	264	238			
		D27.00-S32-07P8	●	27	32	333	273	247			
		D28.00-S32-07P8	●	28	32	342	282	256			
		D29.00-S32-07P8	●	29	32	351	291	265			
		D30.00-S32-07P8	●	30	32	360	300	274			

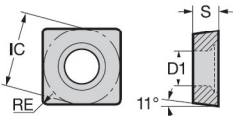
● Lagerware

Ersatzteile	SCHRAUBE	SCHLÜSSEL
		
NT-DRS-9D D18.00-S25-05P6	NT-ST059	NT-FTB06
NT-DRS-9D D19.00-S25-05P6	NT-ST061	NT-FTB06
NT-DRS-9D D20.00-S25-06P6	NT-ST062	NT-FTB07

Ersatzteile	VERSCHLUSS-SCHRAUBE	EINSTELLSCHRAUBE	SCHLÜSSEL
			
DC 18+22	NT-ST042	NT-ST043	NT-WR025
DC 23+25	NT-ST044	NT-ST045	
DC 26+30	NT-ST046	NT-ST047	NT-WR030

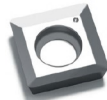
Wendeplatten zum Bohren

nikkoTOOLS

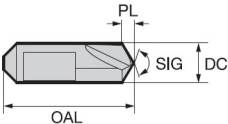
SP□X		DRS PILOT					ISO513		HC-PVD																							
		Wendeplatten mit 4 Schneiden					JP5625	JP5530	JP9635	JU6520																						
		Grösse	IC	S	D1	RE	P	M	K	N	S	H																				
 4 edges		05	5.00	2.38	2.50	0.40								60 220	60 220																	
		06	6.00	2.38	2.80	0.40										40 160																
		07	7.94	3.97	2.80	0.80																										
ANWENDUNGSFELD DER SORTEN		Hohe Stabilität				+ Härte - Zähigkeit																										
■ Haupteinsatz		Mittlere Stabilität																														
■ Einsetzbar		Unstabile Bearbeitung																														

ALLGEMEIN		GP	P	M	K	SPMX		050204-GP	6xD 9xD	f _r ▶ f _r ▶	0.08 0.06	0.10 0.08	0.12 0.10	●	●	●																
						SPMX	060204-GP	6xD 9xD	f _r ▶ f _r ▶	0.08 0.06	0.10 0.08	0.12 0.10	●	●	●																	
						SPMX	07T308-GP	6xD 9xD	f _r ▶ f _r ▶	0.09 0.07	0.11 0.09	0.13 0.11	●	●	●																	
ALUMINIUM		AL	N	<td colspan="2">SPGX</td> <td>050204-AL</td> <td>6xD 9xD</td> <td>f_r ▶ f_r ▶</td> <td>0.05 0.04</td> <td>0.07 0.06</td> <td>0.09 0.08</td> <td></td> <td></td> <td>●</td> <th colspan="16"></th>		SPGX		050204-AL	6xD 9xD	f _r ▶ f _r ▶	0.05 0.04	0.07 0.06	0.09 0.08			●																
						SPGX	060204-AL	6xD 9xD	f _r ▶ f _r ▶	0.05 0.04	0.07 0.06	0.09 0.08				●																
						SPGX	07T308-AL	6xD 9xD	f _r ▶ f _r ▶	0.06 0.05	0.08 0.07	0.10 0.09				●																

polierte Oberfläche



- Lagerware

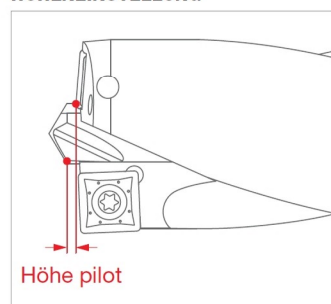
DRSP		DRS PILOT austauschbarer Zentrierbohrer				
	Grösse	DC	OAL	PL	SIG	
	06	6	20	1.5	118°	
	08	8	25	2.1	118°	

ALLGEMEIN GP P M K N 	DRSP 06-GP HSS TIN	●
	DRSP 08-GP HSS TIN	●

- Lagerware



HÖHENEINSTELLUNG



MATERIAL	6xD	9xD
	1.0 mm	1.4 mm
	1.5 mm	1.7 mm