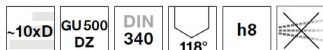




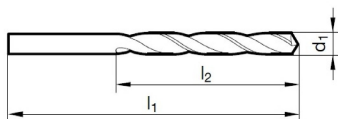
Spiralbohrer lang



P	•	Ausspitzung $\geq \varnothing 1,000$ • Flächenanschliff • Co-legierter HSS-Stahl • geringe Vorschubkraft notwendig • geringes Drehmoment notwendig • höhere Verschleißfestigkeit • universell einsetzbar • nur für kleine Bohrtiefen bei vertieft liegenden Bearbeitungsstellen oder Störkonturen geeignet
M	•	
K	•	
N	•	Stähle (legiert/unleg.) bis 800 N/mm ² • Kalt-/Warmarbeitsstähle
S	•	Wälzlagerstähle • NE-Metalle • Gusswerkstoffe • rostfreie Stähle
H	•	Kunststoffe

GÜHRINGNAVIGATOR

Schnittwerte siehe Seite 78



Schneidstoff	HSCO	
Oberfläche	○	Ⓢ
Schaftform	zyl.	zyl.



			Artikel-Nr.	5536	5537
			Rabattgruppe	159	159
			Schneidrichtung	Ⓡ	Ⓡ
d1	l1	l2	EUR/Stück		
mm	mm	mm			
1,000	56,000	33,000			
1,100	60,000	37,000			
1,200	65,000	41,000			
1,300	65,000	41,000			
1,400	70,000	45,000			
1,500	70,000	45,000			
1,600	76,000	50,000			
1,700	76,000	50,000			
1,800	80,000	53,000			
1,900	80,000	53,000			
2,000	85,000	56,000			
2,100	85,000	56,000			
2,200	90,000	59,000			
2,300	90,000	59,000			
2,400	95,000	62,000			
2,500	95,000	62,000			
2,600	95,000	62,000			
2,700	100,000	66,000			
2,800	100,000	66,000			
2,900	100,000	66,000			
3,000	100,000	66,000			
3,100	106,000	69,000			
3,200	106,000	69,000			
3,300	106,000	69,000			
3,400	112,000	73,000			
3,500	112,000	73,000			
3,600	112,000	73,000			
3,700	112,000	73,000			
3,800	119,000	78,000			
3,900	119,000	78,000			
4,000	119,000	78,000			
4,100	119,000	78,000			
4,200	119,000	78,000			
4,300	126,000	82,000			
4,400	126,000	82,000			
4,500	126,000	82,000			

			Artikel-Nr.	5536	5537
			Rabattgruppe	159	159
			Schneidrichtung		
d1	l1	l2	EUR/Stück		
mm	mm	mm			
4,600	126,000	82,000			
4,700	126,000	82,000			
4,800	132,000	87,000			
4,900	132,000	87,000			
5,000	132,000	87,000			
5,100	132,000	87,000			
5,200	132,000	87,000			
5,300	132,000	87,000			
5,400	139,000	91,000			
5,500	139,000	91,000			
5,600	139,000	91,000			
5,700	139,000	91,000			
5,800	139,000	91,000			
5,900	139,000	91,000			
6,000	139,000	91,000			
6,100	148,000	97,000			
6,200	148,000	97,000			
6,300	148,000	97,000			
6,400	148,000	97,000			
6,500	148,000	97,000			
6,600	148,000	97,000			
6,700	148,000	97,000			
6,800	156,000	102,000			
6,900	156,000	102,000			
7,000	156,000	102,000			
7,100	156,000	102,000			
7,200	156,000	102,000			
7,300	156,000	102,000			
7,400	156,000	102,000			
7,500	156,000	102,000			
7,600	165,000	109,000			
7,700	165,000	109,000			
7,800	165,000	109,000			
7,900	165,000	109,000			
8,000	165,000	109,000			
8,100	165,000	109,000			
8,200	165,000	109,000			
8,300	165,000	109,000			
8,400	165,000	109,000			
8,500	165,000	109,000			
8,600	175,000	115,000			
8,700	175,000	115,000			
8,800	175,000	115,000			
8,900	175,000	115,000			
9,000	175,000	115,000			
9,100	175,000	115,000			
9,200	175,000	115,000			
9,300	175,000	115,000			
9,400	175,000	115,000			
9,500	175,000	115,000			
9,600	184,000	121,000			
9,700	184,000	121,000			
9,800	184,000	121,000			
9,900	184,000	121,000			
10,000	184,000	121,000			
10,100	184,000	121,000			
10,200	184,000	121,000			
10,300	184,000	121,000			
10,400	184,000	121,000			
10,500	184,000	121,000			

			Artikel-Nr.	5536	5537
			Rabattgruppe	159	159
			Schneidrichtung		
d1	l1	l2	EUR/Stück		
mm	mm	mm			
11,000	195,000	128,000			
11,500	195,000	128,000			
12,000	205,000	134,000			
12,500	205,000	134,000			
13,000	205,000	134,000			
13,500	214,000	140,000			
14,000	214,000	140,000			